

EAGLE ASP

Work Order ID 73482

Thursday, September 01, 2011 10:00:52 AM



Item ID: D412-785-003-403

Revision ID:

Item Name: Pax Speaker Mount, Fwd

Start Date: 9/1/2011 Start Qty: 2.00

Required Date: 9/2/2011 Req'd Qty: 2.00

Reference:

Approvals: Process Plan:

QC:

Date:

Date:

Tooling:

SPC (Y/N):

Date:

Date:

Run Start

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D412-785-003-10

B

100

0.00



FLOW WATER JET

Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg

Dwg Rev: B

Prog Rev: B

2-Deburr if necessary

B11-9-1

(3)

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Memo

0.00

Quality Control

B11-9-1

120

QC8- Inspect parts - second check

0.00



QC

Memo

0.00

Quality Control

EC 11.09.02

* part per DXF not Dwg.

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Item ID: D412-785-003-403

Accept



Setup Start



Revision ID:

Stop



Item Name: Pax Speaker Mount, Fwd

Start Date: 9/1/2011 Start Qty: 2.00



Cust Item ID:

Required Date: 9/2/2011 Req'd Qty: 2.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID Tool # Plan Code Accept Qty Reject Qty Reject Number Insp. Stamp

130



Small Fab

Small Fab

0.00

Memo

0.00

c'sink as per dwg

Small Fab

150



QC

Quality Control

QC5- Inspect part completeness to step on W/O

0.00

Memo

0.00

160



HandFinish

Chemical Conversion Coat per QSI005 4.1

0.00

Memo

0.00

Hand Finishing

N/A per Roberto

2 of 11/09/02

Work Order ID 73482

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Item ID: D412-785-003-403

Accept



Setup Start



Revision ID:

Stop



Item Name: Pax Speaker Mount, Fwd

Start Date: 9/1/2011 Start Qty: 2.00



Cust Item ID:

Required Date: 9/2/2011 Req'd Qty: 2.00



Customer:

Reference:

Run Start



Approvals: Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID Tool # Plan Accept Reject Reject Insp.
Code Qty Qty Number Stamp

170

QC3- Inspect Part Finish

0.00



QC

Memo

0.00

Quality Control

2x Ø M/L 11/09/02

180

Identify as per dwg & Stock Location: _____

0.00



Packaging

Memo

0.00

Packaging

2x SP 11-09-02

190

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/9/2011
MF
11-09-02

Picklist Print

Thursday, September 01, 2011 10:00:49 AM

Page 1

Work Order ID: 73482

Parent Item: D412-785-003-403

Parent Item Name: Pax Speaker Mount. Fwd



Start Date: 9/1/2011

Required Date: 9/2/2011

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP REV:A NEW ISSUE 11-09-01 JLM VERIFIED BY:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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M2024T3S.040

Purchased

No

sf

174.0184

1.052632

2.



1311-9-1

2024-T3 .040 sheet

Location

Loc Qty

Loc Code

MAT022

174.018421

112291

0.5

112331

0.2

113162

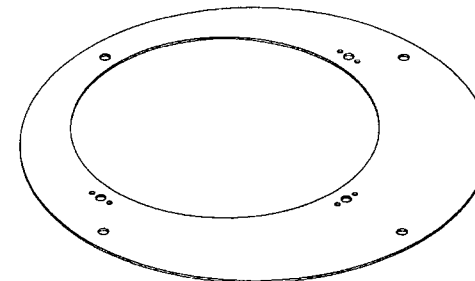
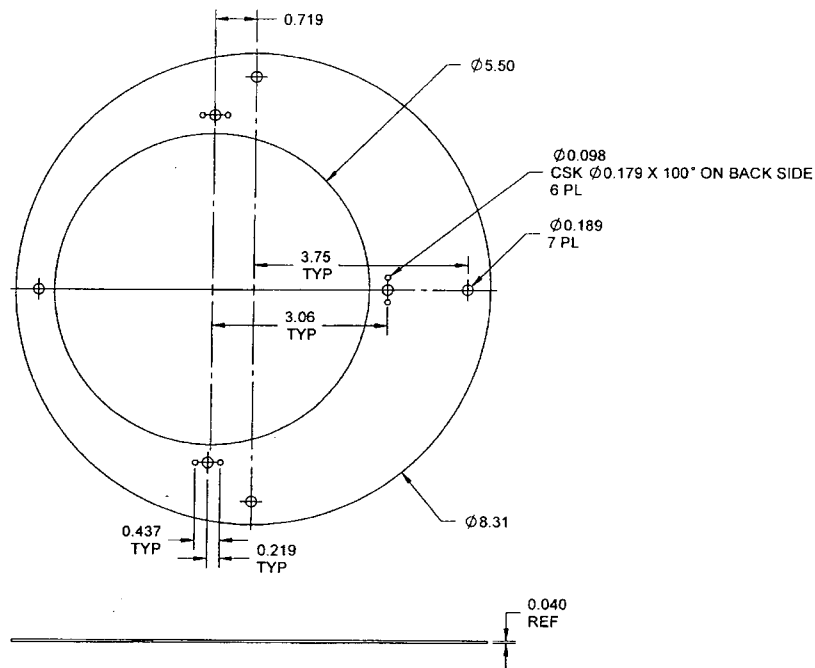
18.1

117684

155.218421

113162

3



D412-785-003-403 PAX SPEAKER MOUNT FWD

RELEASED
10/8/25

NOTES:

- 1) MATERIAL: 2024-T3 ALUMINUM SHEET 0.040 THICK
PER AMS-QQ-A-250/4 OR AMS 4037
- 2) FINISH: ALODINE, PRIME AND PAINT PER BHT-412-MM
- 3) UNITS: INCHES UNLESS OTHERWISE NOTED
- 4) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 5) IDENTIFICATION: N/A
- 7) WEIGHT: 0.04 lbs

DESIGN	RN	EAGLE COPTERS MAINTENANCE	
DRAWN	45	CALGARY, ALBERTA, CANADA	
CHECKED	45	DRAWING NO.	REV. A
MFG. APPR.	N/A	D412-785-003-101	SHEET 5 OF 5
APPROVED	45	TITLE	SCALE
DE APPR.	N/A	PAX SPKR MOUNT	NTS
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73482

Eric Charbonneau

From: Roberto Fuentes <rfuentes@dartaero.com>
Sent: September 2, 2011 8:55 AM
To: Eric Charbonneau; Kevin Barton
Subject: D412-785-003-401/-403 dimensions

Hi Eric,

D412-785-003-401/-403 Pax Speaker Mount use dxf. file not drawing to confirm dimensions.

Thanks,
Roberto